



Spiral tubeformer ST80 has the largest diameter range from 80mm to 1600mm, and use the special steel tape molds, which can reduce the molds cost heavily. Also the automatic cutting system can easily set any length to cut and has the reliable performance. The most economic spiral duct machine.



Spiral Duct Machine ST80 - the most economic spiral duct machine

Standard Features

- ▶ Mitsubishi Frequency changer
- ▶ Mitsubishi PLC reliable performance
- ▶ Standard guide for diameter adjustment
- ▶ Duct diameter ranging from 80mm~1600 mm & No extra moulds cost
- ▶ Corrugation units for corrugations outside of the ducts
- ▶ Cut to length with saw blade
- ▶ Two sets of Run-Out table with digital sensor with counting function

Technical Data

Model	ST80
Tube Diameter	80~1600mm(3"~62")
Material Thickness	Galvanized Steel 0.4~1.2mm Stainless Steel 0.4~0.8mm
Strip Width	137mm
Strip Speed	up to 30m/min
Main Power	5.5KW
Cutting Power	4KW
Cutting Manner	Saw Balde
Pneumatic Connection	0.5~0.7 Kpa
Dimension	2150*1950*2900mm
Weight	1560Kg